



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3558-11
Job Sheet 169575



Part No: D3558-11

Job Qty: 10 ea

Part Name: Gasket Aft Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Pacific Helicopters Pty - Asia Pacific (CPACI02)

PO Box 342, Goroka, Eph Papua, , 441 Papua New Guinea ph:011 675 732 1833 fx:011 (675) 5321503.

Note: DWG REV B IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev B dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	12/21/17	12/21/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	10 pcs	12/22/17	12/22/17	0.00	0.50	Waterjet1		SC
110	QC	10 pcs	12/22/17	12/22/17	0.00	0.00	QC2 Waterjet-2		SC DAS 38
120	QC	10 pcs	12/22/17	12/22/17	0.00	0.00	QC8-2		38
130	Packaging	10 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3		HL 17/12/17
140	QC21-SA	10 Ea	12/22/17	12/22/17	0.00	0.00	QC21		21 3-09

Job Allocations

DEC 18 2017

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MNEO60S.063 FM138133	7	201	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 4:10 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation

Start up Operation Mfg Date: 12/15/17 Job No: 169575	Completed By
	Lead hand / Supervisor Approval Verification
	QC / QA Coordinator Approval
	Positioned Wrong

Root Cause		OTHER :	
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

DART AEROSPACE LTD		Work Order:	169575
Description: Gasket		Part Number:	D3558-11
Inspection Dwg: D3558 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.19	+0.005/-0.001	0.198			Visual	
0.30	+/-0.030	0.309			Tape	
0.30	+/-0.030	0.309				
0.38	+/-0.030	0.38				
2.06	+/-0.030	2.06				
2.73	+/-0.030	2.73				
5.50	+/-0.030	5.50				
22.50	+/-0.030	22.50				
26.50	+/-0.030	26.50				

Measured by:	SC	Audited by:	DAE 38 9-89	Prototype Approval:	N/A
Date:	17/12/15	Date:	DEC 18 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.07.24	New Issue	KJ/DD	DA